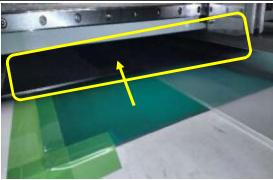



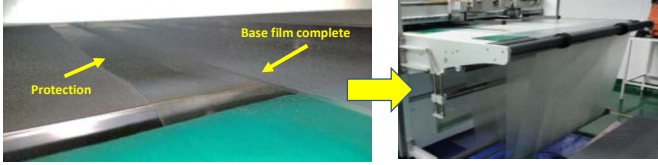


Press machine instruction

Done: Francisco Muñoz

Date: December -19-2024

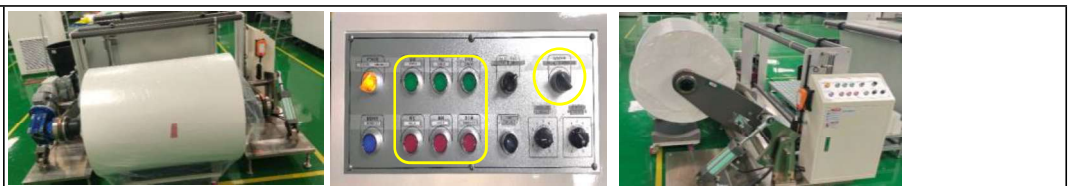

Assembly Machine		
No	Description	Picture
1	<ul style="list-style-type: none"> - Colocation oil inside machine press (Use until have correct level). - Type oil confirm specification machine. 	
2	<ul style="list-style-type: none"> - Colocation Oil container roller machine. - Type oil confirm specification machine. 	
3	<ul style="list-style-type: none"> - Connection cable in panel control roller machine 	
4	<ul style="list-style-type: none"> - Install motor on machine. - insert the bands into the engine pole. - Connection voltage cable. - Put metal cover whit cable. 	
5	<ul style="list-style-type: none"> - Connect oil valvule, air filter and air hoses. 	
6	<ul style="list-style-type: none"> - Connect air valvule clutch and air hoses. 	
7	<ul style="list-style-type: none"> - Install protection mold and sensor. 	
8	<ul style="list-style-type: none"> - Connect main air hoses and air gun. 	
9	<ul style="list-style-type: none"> - Connection cable 220volt in main control panel. 	
10	<ul style="list-style-type: none"> -Turn ON machine. - Push bottom blue (reset). - Change language English. - Check oil circulate in the valve. - Wait 20 ~ 30min until confirm oil distribution all parts inside machine. 	

11	<ul style="list-style-type: none"> - Check if there are articles between the base of the press machine before testing 	
12	<ul style="list-style-type: none"> - Select Touch screen mode MANUAL. - Press MOTOR RUN (wait 1 minute until run motor) - Press STEP - Press should go up and down - Confirm press work well. 	

Colocation Base film		
No	Description	Picture
1	<ul style="list-style-type: none"> - Put on base press one section base film (use how protection) 	
2	<ul style="list-style-type: none"> - Adjustment adjust the tension of the front knobs 50%. - Rear locks to first hole - Insert base film all around the machine. 	
3	<ul style="list-style-type: none"> - Adjust the same distance on the edges. - Join film base with tape. - The joint must be uniform and secure. 	

Set up for model on panel control		
No	Description	Picture
1	<ul style="list-style-type: none"> - Press manual bottom => setting => model setting => insert model an size mold + size scrap 10mm 	
2	<ul style="list-style-type: none"> - Press setting => setting press => insert value "0" - Test Insert one sheet adjust according position mold. - Press manual => STEP => Press go up and down => check connection sheet. - OK CUT sheet complete keep adjust - NOT CUT sheet increase value and adjust according to the need of the cut for the sheet 	
3	<ul style="list-style-type: none"> - Value can be different on 6 position. - Adjust according not cut sheet. - Final adjust can use tap over mold on position knife IMPORTANT NOT increase to much value to prevent cut base film and damage knife of mold. 	

Set up for roll (raw material)		
No	Description	Picture
1	<ul style="list-style-type: none"> - Power on pump 	

2	<ul style="list-style-type: none"> - Insert roll on machine Power on panel control => manual => Close clamber => lift the roll 	
3	<ul style="list-style-type: none"> - Select Auto and Forward. - Colocation roll all guide. - Stick the roll on a film base and take out the front 	

Set up for mold		
No	Description	Picture
1	Take out of machine guide to mold	
2	Adjust guide according size mold.	
3	Insert mold on middle of base to mold.	
4	Adjust guide according size mold.	
5	Adjust screw with mold	