

# 3다이스 정밀나사 전조기

HYD. TRIPLE-ROLLING DIES THREAD ROLLING M/C

FDY-30A



FDY-60A



Specification			FDY-30A	FDY-60A
Rolling dia	전조외경		10~30mm	18~100mm
Pitch	전조피치		0.5~2.5P	0.75~6.0P
Rolling length	전조길이		10mm~Any length	10mm~Any length
Main spindle motor	주축모터		2HP	5HP
Hyd.pump motor	유압모터		1HP	3HP
Coolant pump motor	냉각모터		1/8HP	1/8HP
Rolling spindle dia	스핀들외경		25.4mm	40mm
Rolling dies dia	다이소외경		90mm	120mm
Rolling dies thickness	다이소 폭		20/40mm	25/50mm
Distance between spindle centers	주축간거리		50~130mm	90~210mm
Rev.speed of rolling dies	주축회전수		200.370.580.820rpm	120.210.310.440rpm
Processing capacity	생산능력		9~30pcs/min	9~20pcs/min
Hyd.feeding pressure	전조능력		8Tons	12Tons
Ht.from table surface to center	센타높이		850mm	950mm
N.W/G.W	중량		580kg/700kg	1300kg/1450kg
Machine size	장비규격		1080x850x1400mm	1250x1250x1450mm
Measurement(LxWxH)	포장규격		1280x1070x1600mm	1520x1460x1670mm