Technical Information

General Description

A

Series D*FX proportional directional control valves are direct operated solenoid valves with electronic spool position feedback, and on-board integrated control electronics. D*FX valves are user configurable to proportionally control flow in response to voltage or current command signals. Valves are available in sizes NG6 (CETOP 3) and NG10 (CETOP 5).

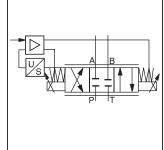
Three electronic control options are available simplifying user application. Configurations include the industrial standard 7-pin interface, or options for a user configurable simple proportional analog outer closed loop, or \pm 10V reference outputs which can be used as user command voltage references.

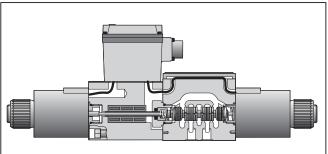
D*FX valve performance is characterized by high resolution flow control, repeatability, and good dynamic performance. Typical applications include precise and reproducible control of actuator speed in rapid/slow speed profiling, and smooth acceleration and deceleration performance.



- Integrated valve electronics.
- Versatile electronic control options.
- Spool position feedback.









- Spring centered spool.
- Manual override.
- Progressive flow characteristics for high resolution flow rate adjustment for small commands.
- LED functional diagnostics.

| Specifications |
|----------------|
|----------------|

| Specifications 5 EED functional diagnostics. | | | | | | |
|--|--|---|---|--|--|--|
| Interface DIN | | NG6 (CETOP 3) | NG10 (CETOP 5) | | | |
| Flow Rating @ 10 Bar (150 PSI) ∆p (P→A, B→T) (spool options up to)¹) LPM (GI | | 20 (5.3) | 60 (15.9) | | | |
| | | ` ' | ` ′ | | | |
| Maximum Flow LPM (GPM) | | 47 (12.5) | 170 (45) | | | |
| Step Response (time to reach 90% of a 100% step command) ms | | 60 | 75 | | | |
| Hysteresis % | <1.5 | Command Signal (impedance) | | | | |
| Repeatability % | <0.5 | (select by ordering code) | | | | |
| Max. Operating Pressure | 215 (4500) | 24V Version 'J' | 0 ± 10 VDC (100K ohm) 0 ± 20 mA (499 ohm) | | | |
| Port P, A, B Bar (PSI) Port T | 315 (4500) 35 (500) | Command Polarity | Pin 'D' more positive than 'E'; Flow P to A | | | |
| Fluid Cleanliness Level | ISO Class 18/16/13 | Spool Position Monitor | , , , | | | |
| Fluid Viscosity, Recommended | 75 – 600 SSU | 24V Version 'J' | 0 ± 10 VDC | | | |
| Fluid Temperature, | 0°C to +60°C | 12V Version 'K' | 0 ± 5 VDC | | | |
| Recommended | (+32°F to +140°F) | Voltage References: | Not a powered output Only for 10K Ohm pots | | | |
| Ambient Operating Temperature | -20°C to +60°C (-4°F to +140°F) | Mating Connector Only for 10K Ohm pots | Not a powered output | | | |
| Electrical Power Requirements 24V Version 'J': NG6 (03) 24V Version 'J': NG10 (05) 12V Version 'K': NG06 (03) only | 18 to 30 VDC, 3A 18 to 30 VDC, 4A 11.5 to 15 VDC, 4A | 7-Pin CE for Electronic Design 'B' 6-Pin for Electronic Design 'C' & 'D | Part #5004072 | | | |
| | | Environmental Protection Clas | | | | |

1) Actual pressure drop required for each metering land, up to the specified maximum flow rate is:

$$\Delta \mathsf{Pactual} \ = \ (5) \left(\frac{\mathsf{Qactual}}{\mathsf{Qrated}}\right)^2 \mathsf{Bar}; \ (\mathsf{Q} \ \mathsf{in} \ \mathsf{LPM}) \qquad [\mathsf{or}] \ = \ (75) \left(\frac{\mathsf{Qactual}}{\mathsf{Qrated}}\right)^2 \mathsf{PSI}; \ (\mathsf{Q} \ \mathsf{in} \ \mathsf{GPM})$$

Flow rate for different Δp per control edge: $Q_{_X} = Q_{_{Nom.}} \cdot \sqrt{\frac{-\Delta p_{_X}}{-\Delta p_{_{Nom.}}}}$

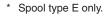
D_FX.indd, ddp



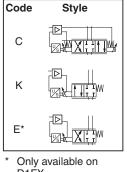
Ordering Information

D*FX 0 0 $\Box_1 \Box$ Style Proportional Directional Spool Type Flow Seal Electronic Supply Electronic Valve Design Flow Control Valve with Design Voltage Accessories Accessories Series Spool Position Feedback NOTE: and Integrated Electronics Not required when ordering. Code Description Code Description D1FX NG6/CETOP 3 24 VDC D3FX NG10/CETOP 5 12 VDC* Available only with D1FX Electronic Design Codes C & D. Code Code Description* $Q_A = Q_B$ Standard CE Compliant $Q_{\Lambda} > Q_{D}^{*}$ $Q_R > Q_{\Delta}^{**}$ **Spool Type** В On-board Configurable Outer Closed Loop E01 B31 A31 On-board ±10V Reference Voltages E02 **B32** A32 *All designs are user configurable to voltage or current command. E85*** Reduced flow rate on port B. Code Description Reduced flow rate on port A. Nitrile Ν *** 5% lap spool for special applications. Fluorocarbon Note: NG10 (CETOP5) valves are Consult Factory; supplied with bolt kit BK98 D1FX: Flow code F, C style only. $(1/4 - 20 \times 1.625)$. For metric bolt kit BK385 D3FX: Flow code M, C style only. (M6 x 40 mm), add "-X6181" to ordering code. Weight: Code Style D1FX 3.4 kg (7.5 lbs.) D3FX 8.3 kg (18.3 lbs.) С

| Code | at ∆p 5 Bar (72.5 PSI) per metering edge | | | | | |
|------|---|-------------------|--|--|--|--|
| | D1FX LPM (GPM) | D3FX LPM (GPM) | | | | |
| С | 7.5 (2)* | - | | | | |
| F | 15 (4) | _ | | | | |
| Н | 20 (5.3)* | 20 (5.3)* | | | | |
| K** | - | 30 (7.9) | | | | |
| М | _ | 40 (10.6) | | | | |
| S | - | 60 (15.9) | | | | |



^{**} Spool type E01 only.



Mounting Interface

Refer to Mounting Interface Dimensions in the Proportional Directional Valve section of this catalog.

Accessories

Refer to the Accessories section for bolt kits, subplates, connectors and pre-assembled cable assemblies.

Elyria, Ohio, USA



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Application Guidelines

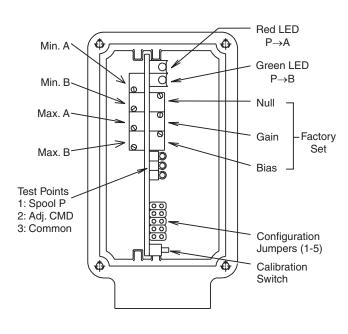
D*FX proportional valves are available in three control configurations. Option 'B' conforms to the industrial proportional valve standard and is interchangeable with most competitors' valves of this type. Options 'C' and 'D' are designed to simplify user application by providing specific features. Note that the 'B' control option uses the industrial standard CE compliant 7-pin MS connector while options 'C' and 'D' use a 6-pin MS connector. Refer to the table below for connector pinout assignments.

| Specifications | | Electronic Design Option | | |
|------------------|------|--------------------------|------|------|
| | | '-B' | '-C' | '-D' |
| Function | | Connector Pin Assignment | | |
| Power Supply | +V | Α | Е | Е |
| | 0V | В | D | D |
| Reference | +10V | _ | Α | Α |
| Outputs | -10V | _ | F | F |
| Enable | | С | _ | _ |
| Command | +CMD | D | В | В |
| | -CMD | Е | - | _ |
| Spool Position | | | | |
| Monitor | | F | _ | С |
| Outer Loop | | | | |
| Feedback – user | 1 | _ | С | _ |
| Protective Groun | nd | G | _ | _ |

Internal Adjustment

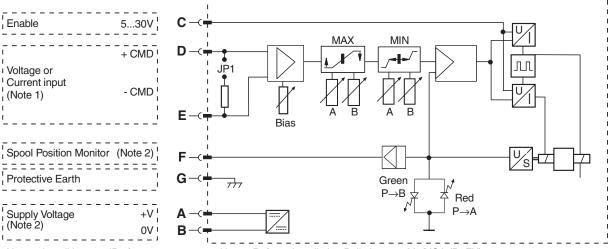
Refer to the Installation Guide for set-up, configuration, and application guidelines (packaged with each valve).

D1FX: Installation Bulletin 2583-M1/USA D3FX: Installation Bulletin 2587-M1/USA



Design 'B' Option — Industrial Standard 7-Pin MS Connector Interface

Electronic design option 'B' implements the industrial standard 7-pin MS connector interface. The design provides a differential command input that is user configurable as voltage or current, an external valve enable feature, and a spool position monitor output. To specify this option, refer to the Ordering Information page, Electronic Design block.

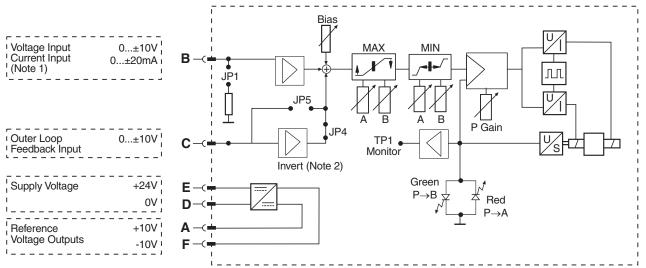


Note 1: Install jumper JP1 for current command input. Refer to Installation Bulletin 2583-M1/USA (D1FX). Note 2: Refer to specifications.



Design 'C' Option — User Configurable Analog Outer Closed Loop

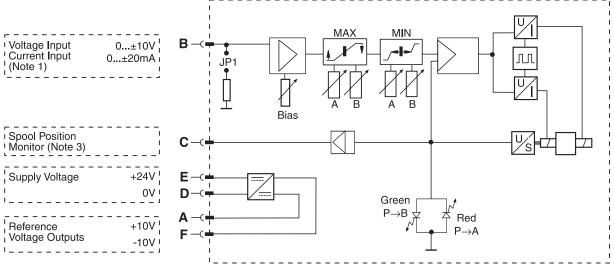
Electronic design option 'C' provides an additional analog closed outer loop function for user application. This feature can be used to control simple position control loops where analog resolution and a single proportional gain control are adequate. The design provides a single ended command input that is user configurable as voltage or current, and an outer loop feedback sensor voltage input. ±10 volt outputs are available to reference the outer loop feedback sensor if required. To specify this option, refer to the Ordering Information page, Electronic Design block.



Note 1: Install jumper JP1 for current command input. Refer to Installation Bulletin 2583-M1/USA (D1FX). Note 2: Install jumper JP4 to invert user outer loop feedback input signal.

Design 'D' Option — Single Ended, Bipolar Command Input, with ± Volt Reference Output

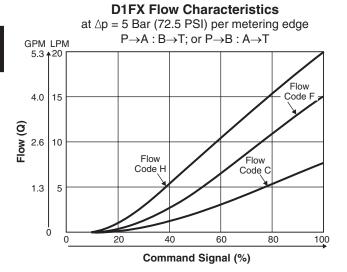
Electronic design option 'D' provides a single ended, bipolar command input that is user configurable as voltage or current. ±10 volt references are available for user supplied off-board command potentiometers. A spool position monitor output is also provided. To specify this option, refer to the Ordering Information page, Electronic Design block.

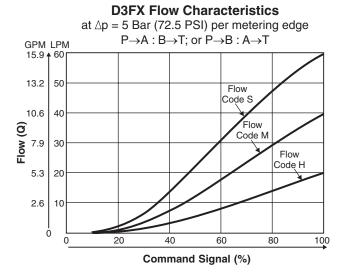


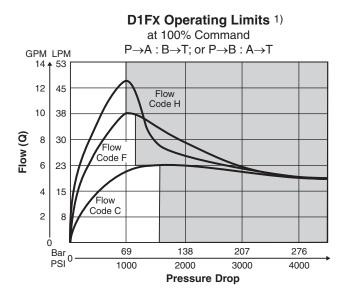
Note 1: Install jumper JP1 for current command input. Refer to Installation Bulletin 2583-M1/USA (D1FX). Note 2: Refer to specifications.

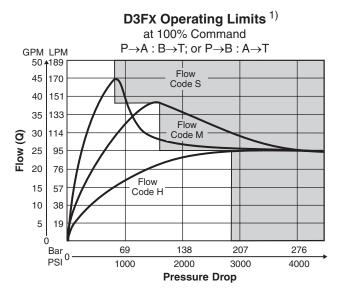


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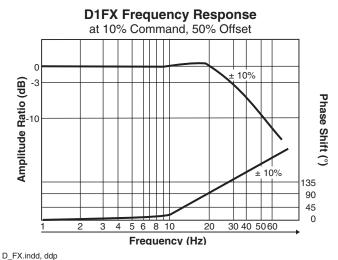


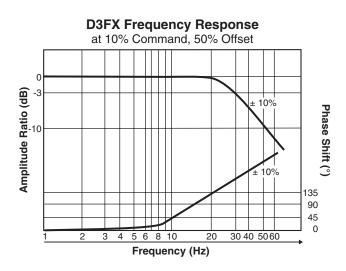






 Shaded area: Actual flow subject to the system load dynamics Note: 81 and 82 spools - decrease limits by 15%





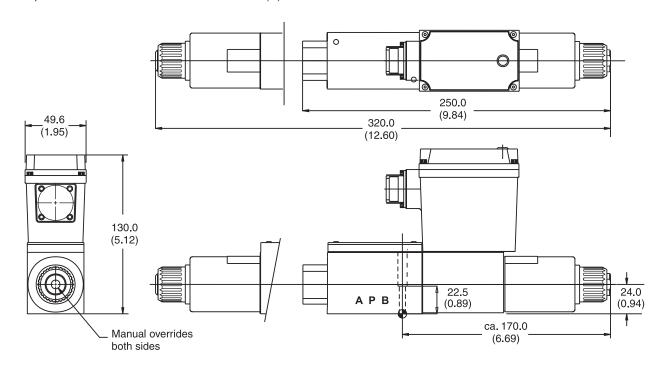




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D1FX

Inch equivalents for millimeter dimensions are shown in (**)



D3FX

Inch equivalents for millimeter dimensions are shown in (**)

