

INJECTION MACHINE AND PREFORM MOULD

MODEL : **HY330-PET**

QUOTATION

NAME	MODEL	QUANTITY	
INJECTION MACHINE	HY330-PET	1SET	
HOPPER DRYER	XHD-300KG		
PLASTIC AUTO-LOADER	XTL-800	1SET	
WATER CHILLER	10HP	1SET	
COOLING TOWER	60TON	1SET	
PREFORM MOLD Air seal	WEIGHT: 26mm CAVITY: 32Cavity OUTPUT: 3900-4700BPH	1SET	

Remark:-

1. Standard export packing suitable for sea journey .
2. The offer is valid in 30days
3. We will install and test the machines and have training lessons abroad, but the round tickets, accommodation, eating, and the allowance of 120 USD per day per person will be on customer's side.
5. Service:
Provide whole drawing for the perform mould and bottle mould. Free charge for word design on the mould. We can help you install the machine; from setting machine, testing, and to check the machine is on the good working condition. There is a litter charge, only for flight charge and accommodation.
6. Warranty:
We response for one year warranty for the machine, however, it without any human conduct. And provide one-year free spare part for client. And send engineer to client's company, help install the machine, teaching their staff operate the machine and also
All moulds are designed by CAD/CAM.
We also can provide the drawing for the mould, help you to maintain the mould, and machine.
7. Delivery time: The machine and mould will be made within 60 working days.
8. Payment: 30 % T/T deposit within five days after the contract is signed against invoice of the

seller. The balance of 70% will be paid before the shipment



INJECTION MACHINE :

HY330- PET			
Injection Unit		A	B
Screw diameter	mm	65	70
Screw L/D ratio	L/D	24.9	23.1
Injection capacity in theory	m³	1098	1274
Injection weight(ps)	g	1427.4	1656.2
Injection pressure	MPA	159	137
Injection rate	cm³ /s	336	389
Plasticizing capacity	g/s	51.6	63.1
Screw speed	rpm	1-175	
Clamping unit			
Clamping force	kn	3300	
Moving mould-plate stroke	mm	630	
Max.Mould height	mm	670	
Min.Mould height	mm	270	
Space between tie-bars	mm	670*670	

ejector tonnage	KN	90
Hydraulic ejector stroke	mm	170
Ejector number	n	13
Other		
Pump pressure	MPA	14
Motor/Driving power	KW	30
Heating capacity	KW	19.65
Machine dimension	m	7.2*1.76*2.4
Machine weight	t	13.5
Oil tank capacity	L	800

SPECIFICATIONS

Component of the injection machine

NO.	ITEM	BRAND/SPEC	ORIGIN
1	SCREW AND BARREL	38CRMOAL	CHINA
2	PLATE	QT500	CHINA
3	SERVO SYSTEM	PHASE	CHINA- ITALY
4	HYDRAULIC MOTOR	STF	CHINA- ITALY
5	STROKE SWITCH	BEIFU	CHINA
6	LIMIT SWITCH	OMRON/PANASONIC	JAPAN
7	SINGLE-PHASE BREAKER	SCHNEIDER	FRANCE
8	DOUBLE-PHASE BREAKER	SCHNEIDER	FRANCE
9	THREE-PHASE BREAKER	SCHNEIDER	FRANCE
10	AIR SWITCH	SCHNEIDER/LG	FRANCE/KOREA
11	AC CONTACTOR	SCHNEIDER	FRANCE
12	SSR	SCHNEIDER	FRANCE
13	PLC	TECHMATION	TAIWAN
14	TRANSDUCER	FORT	USA
15	GEAR PUMP	SUMITOMO	JAPAN
16	VALVE	YUKEN	JAPAN
17	SEALING	VALQUA/HALLITE	JAPAN/U.K
18	KDAS	BUSAK SHAMBAN/HALLITE	SWEDEN/U.K



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수강무역 한국대리점

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