

슬리터 철강용 폭 1700 미리 두께 0.4 - 3.0 mm 코일단중 32 톤 dom

Mfc.: SUNDWIG

Built: 1990

Materials: Cold rolled steel coil, Hot rolled steel coil, galvanised steel coil

Strip width:	400 - 1,700 mm
Thickness:	0.4 - 3.0 mm
Coil weight:	32,000 kgs
Tensile strength:	max. 600 N/mm <sup>2</sup>
Final strip width after slitting:	50 - 1,600 mm
Coil ID (uncoiler):	508 / 610 mm
Coil OD (uncoiler):	550 - 2,100 mm
Coil ID (recoiler):	508 / 610 mm
Coil OD (recoiler):	max. 2,100 mm
Hydraulic pressure:	120 bar
Feeding speed at straightener:	15 m/min.
Feeding speed:	30 m/min.
Operation speeds:	30-150 m/min & 30-300 m/min.

Line consisting of:

Uncoiler

Straightener

Swing crop shear

Scrap stacker

Fine straightener

Inlet feeding unit

1st loop

Strip swivel rollers driving stand

Slitter (circular shear)

Scrap coiler

2nd loop

Break rolls stand

Strip lubricating device

Strip conveyor unit

Cut-to-length shear

Guide roller

Recoiler