

Used Mini Shear Line

1. GENERAL DATA

Year of Manufacture

In 1996

Mach 대수리 in 2021

Elec Part Control Panel 신규제작 in 2021

Maker

OKADA ENG & MFG. CO. LTD (JAPAN)

Raw Material

CR

Coil Thickness

Min. 0.4mm ~ Max. 1.6mmT

Coil Width

Min. 100mm ~ Max.700mm

Coil Weight

Max. 5,000Kg

Coil Inside Diameter

Ø508mm

Coil Outside Diameter

Ø1,600mm

2. PRODUCT DATA

Sheet Width

Min. 100mmW ~ Max.700mmW

Sheet Length

Min. 250mmL ~ MAX. 2,000mmL

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3. LINE DATA

Line Speed:	Max. 20 ~ 80m/min
Threading Speed	Max. 20m/min
Speed & Tension Control	DC Control
Cutting Method	Non-Stop Running Cutting Type by Rotary Shear
Control System	AC Digital Servo Control System
Standard of Threading	Line Center
Pass Line Height	FL + 1,200mm
Line Threading Direction	From Left To Right (View Of The Operation Side)

4. POWER SOURCE

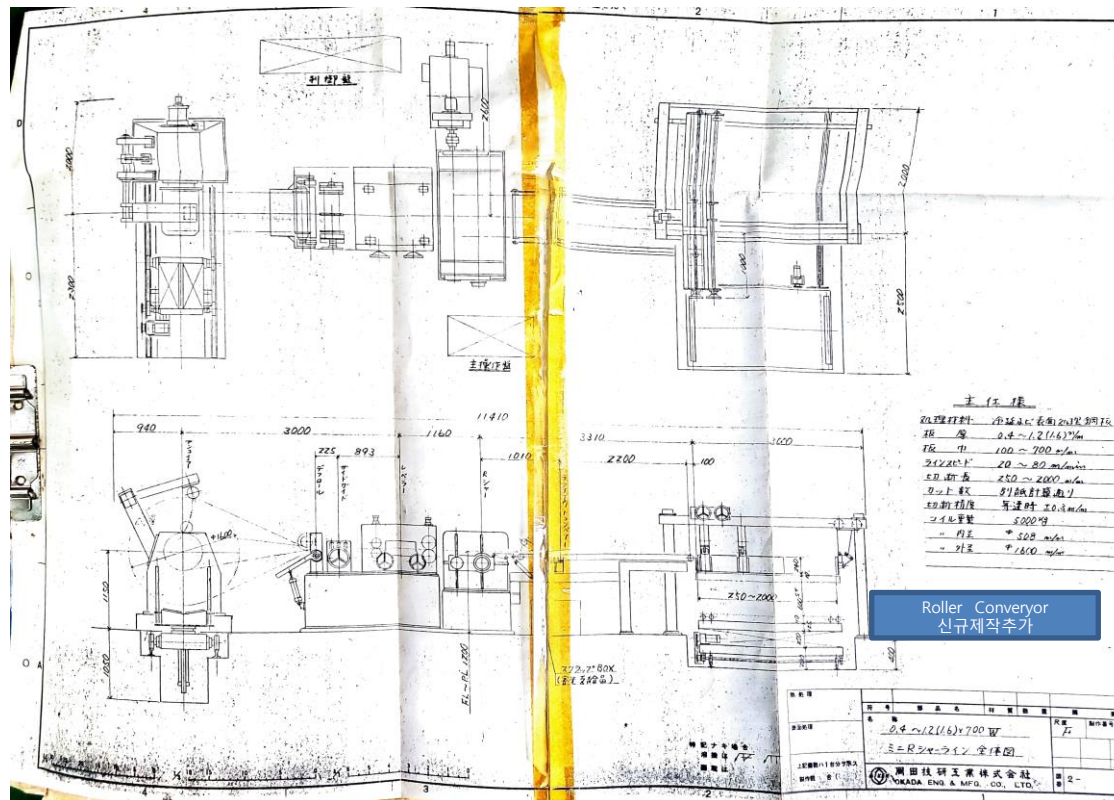
Main Control Power	AC 440V, 60Hz, 3Ø
Operation Power	AC 220V, 60Hz, 1Ø
Hydraulic Pressure	Normal. 70Kg/Cm ² Max. 100Kg/Cm ²
Pneumatic Pressure	Normal. 5Kg/Cm ² Max. 7Kg/Cm ²

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5. LINE COMPOSITION

- 1 Coil Car
- 2 Uncoiler With Snubber Roll
- 3 Coil Opener, Side Guide & Leveller
- 4 Rotary Shear
- 5 Run Out Conveyor
- 6 Piler with Table Lift
- 7 Roller Conveyor (신규제작추가)
- 8 Hydraulic Equipment
- 9 Pneumatic Equipment
- 10 Electric Equipment

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