

3.2T Used Slitter Line

1. GENERAL DATA

Year of Manufacture	In 2004
Maker	JIN IL MACHINERY CO.
Raw Material	Stainless Steel Coil
Coil Thickness	Min. 0.5mm ~ Max. 3.2mmT
Coil Width	Min. 600mm ~ Max. 1,550mm
Coil Weight	Max. 20,000Kg
Tensile Strength	Max. 56Kg/mm ²
Shear Strength	Max. 40Kg/mm ²
Coil Inside Diameter	Ø508mm
Coil Outside Diameter	Min. Ø800mm ~ Max. Ø2,000mm
Main Machinery Power	
Uncoiler Drive	By DC 11Kw Motor
Slitter Drive	By DC 75Kw Motor
Recoiler Drive	By DC 90Kw Motor

2. LINE DATA

Line Speed:	Max. 100m/min
Threading Speed	Max. 10m/min
Speed & Tension Control	DC Control
Standard of Threading	Line Center
Pass Line Height	FL + 1,000mm
Line Threading Direction	From Left To Right (View Of The Operation Side)

3. Power Source

Main Control Power	AC 440V, 60Hz, 3Ø
Operation Power	AC 220V, 60Hz, 1Ø
Hydraulic Pressure	Normal. 70Kg/Cm ² Max. 100Kg/Cm ²
Pneumatic Pressure	Normal. 5Kg/Cm ² Max. 7Kg/Cm ²