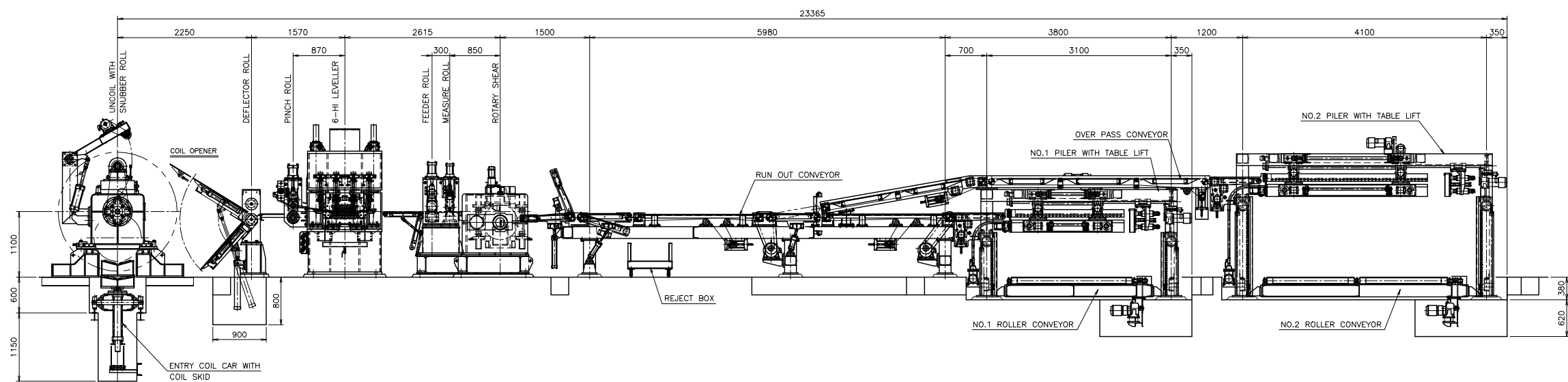
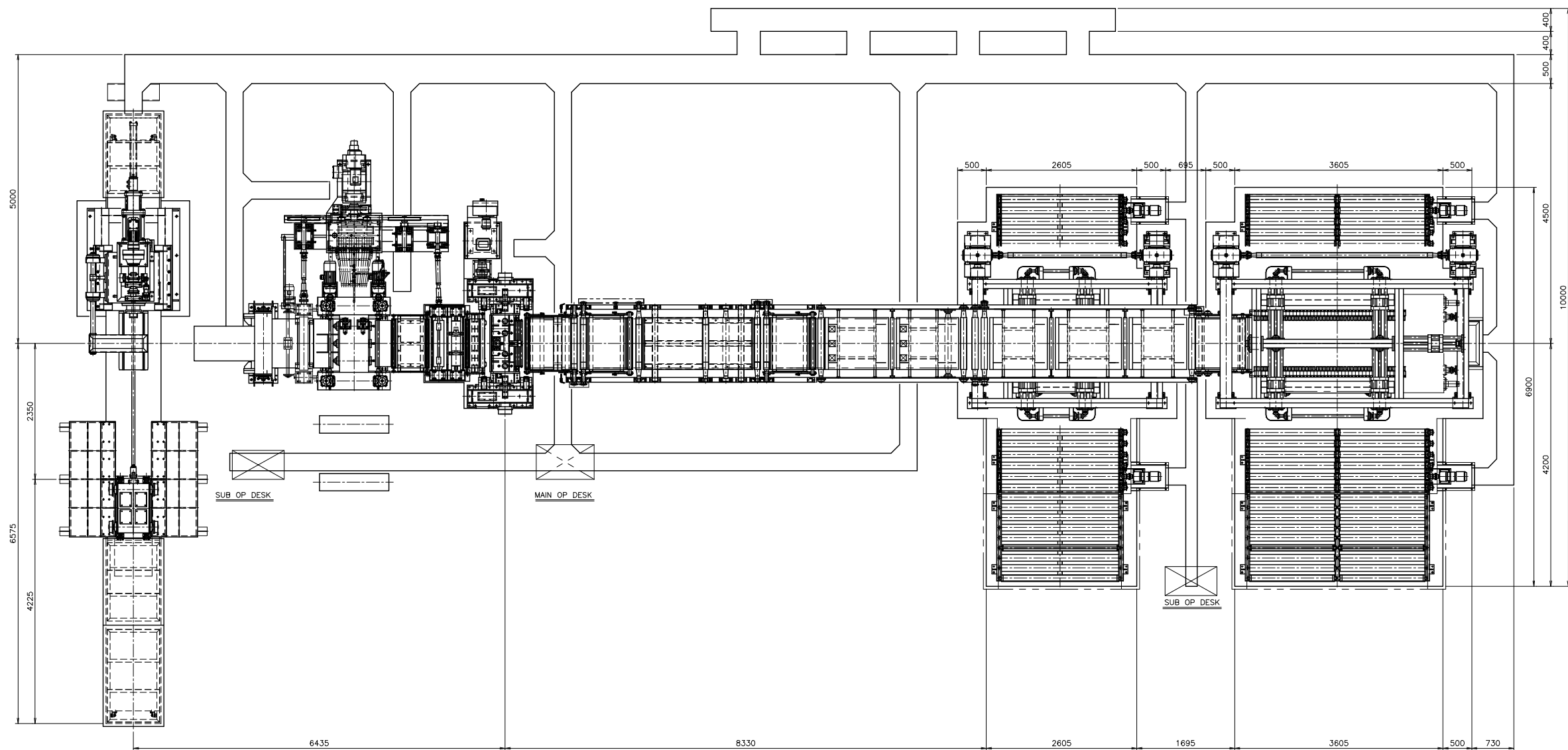


3. 2.3T Used Mini Rotary Shear Line





3. 2.3T Used Mini Rotary Shear Line (0.3 ~ 2.3mmT x 750mmW x 5Ton x 80mpm)

3. 2.3T Used Mini Rotary Shear Line

1. GENERAL DATA

Year of Manufacture	In 2008
Maker	
Tensile Strength	Max. 80Kg/mm ²
Shear Strength	Max. 64Kg/mm ²
Coil Thickness	Min. 0.3mm ~ Max. 2.3mmT
Coil Width	Min. 150mm ~ Max. 750mm
Coil Weight	Max. 7,500Kg
Coil Inside Diameter	Ø508mm
Coil Outside Diameter	Min. Ø800mm ~ Max. Ø1,650mm

2. PRODUCT DATA

Sheet Width	Min. 150mmW ~ Max. 750mmW
Sheet Length	No. 1 Piler = Min. 250mmL ~ MAX. 2,000mmL No. 2 Piler = Min. 250mmL ~ MAX. 3,000mmL
Piling Weight	No. 1 Piler = Max. 3,000Kg No. 2 Piler = Max. 3,000Kg

3. 2.3T Used Mini Rotary Shear Line

3. LINE DATA

Line Speed:	Max. 10 ~ 80m/min
Threading Speed	Max. 20m/min
Number of Cu:	Max. 180 Cuts/min (444mmL)
Speed & Tension Control	DC Control
Cutting Method	Non-Stop Running Cutting Type by Rotary Shear
Control System	AC Digital Servo Control System
Standard of Threading	Line Center
Pass Line Height	FL + 1,100mm
Line Threading Direction	From Left To Right (View Of The Operation Side)

4. POWER SOURCE

Main Control Power	AC 440V, 60Hz, 3Ø
Operation Power	AC 220V, 60Hz, 1Ø
Hydraulic Pressure	Normal. 100Kg/Cm ² Max. 140Kg/Cm ²
Pneumatic Pressure	Normal. 5Kg/Cm ² Max. 7Kg/Cm ²

3. 2.3T Used Mini Rotary Shear Line

- 1. Entry Coil Car With Coil Skid**
- 2. Uncoiler With Snubber Roll**
- 3. Uncoiler Drum Support**
- 4. Coil Opener With Deflector Roll**
- 5. 6-hi Leveller With Pinch Roll**
- 6. Feeder Unit**
- 7. Rotary Shear**
- 8. Run Out Conveyor With Reject Box**
- 9. Over Pas Conveyor**
- 10. No.1 Piler With Table Lift**
- 11. No.1 Roller Conveyor**
- 12. No.2 Piler With Table Lift**
- 13. No.2 Roller Conveyor**
- 14. Hydraulic Equipment**
- 15. Pneumatic Equipment**