

## **Stamco Loop Slitting Line 1524x4.75 , Roman**

**60" x .187" x 50,000Lb Stamco Loop Slitting Line**

**Make: Stamco**

**Material Width: 12" – 60" (Recoiler Mandrel is 56")**

**Material Thickness: .020" – .187" (.135" Stainless)**

**Coil ID: 20"**

**Coil OD: 26" – 72"**

**Coil Weight: 50,000Lb**

**Direction: Left to Right**

**Entry 4-Arm Coil Turnstile**

**Powered Rotation**

**Entry L-Type Coil**

**Floor Standing Design**

**Powered Lift & Traverse**

**Mandrel Uncoiler**

**Powered Hold-Down Roll**

**Hydraulic Expansion**

**Sliding Base**

**Water Cooled Brake**

**Feed-Up Motor**

**Hydraulic Peeling Table**

**Driven Entry Pinch Rolls**

**Adjustable Edge Guides**

**Entry Mechanical Crop Shear**

**Air Clutch & Brake**

**Two (2) Slitting Heads**

**Arbor Diameter: 9"**

**Slitter Face Width: 56" & 60"**

**Powered Arbor Adjustment**

**Motor: 100HP DC**

## **Tooling with Tooling Rack**

**One Scrap Winder**

**Hydraulic Motor**

**Powered Open / Closed**

**Herr-Voss 6-Hi Strand Extensioner**

**Number of Work Rolls: 19**

**Work Roll Diameter: 1.75"**

**DC Motor Drive**

**Pit Carry Over Table**

**Exit Mechanical Crop Shear**

**Rotary Type Tension Stand**

**Recoiler**

**Powered Over-Arm Separator**

**Powered Push-Off**

**Powered Gripper**

**Motor: 200HP DC Drive**

**Exit L-Type Coil Car**

**Powered Lift & Traverse**

**Exit Turnstile with Push-Off**

**Hydraulic Dawn-Ender**

**Entry Packaging Conveyor**

**Coil Banding Table with Banding Head**

**Exit Packaging Conveyor**

**Electrics, Hydraulics, Controls, Knives & Tooling**



HERR-VOSS  
STAMCO

HERR-VOSS  
STAMCO



**CAUTION**  
FALL PROTECTION  
REQUIRED IN  
THIS AREA











